APPLICA	BLE STAN	IDARD									
Operating		$\wedge$	-55 °C to 105 °C (1)			orage			-10 °C to 6		(2)
	Temperature Range 2		Signal Contact : 50 V AC			mperature Range			-10 °C to 60 °C (2)		
Rating			Power Contact : 200 V AC  Signal Contact : 0.5 A			orage Humidity Range			Relative humidity 85 <sup>o</sup> (Not dewed)	% max	
	Current		Power Contact : 3.0A			perating Humidity Range					
	1		SPEC	IFICA	TION	S					
IT	EM		TEST METHOD				RFC	OUIF	REMENTS	ОТ	АТ
CONSTRU			TEOT METHOD				112	XOII	CLIVILITYIO	Q I	7 ( )
General Examination		Visually and by measuring instrument.				Accord	ing to drav	vina.		×	×
Marking		Confirmed visually.				, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		9.		×	×
ELECTRIC CHARACT		•									
Contact Resistance		100 mA(DC or 1000Hz)				Signal Contact : 70m Ω MAX.				×	_
Insulation Resistance  Voltage Proof						Power Contact : 20m Ω MAX.					
		Signal Contact : 100 V DC. Power Contact : 250 V DC				Signal Contact : 100 MΩMIN.				×	_
		Signal Contact : 250 V DC Signal Contact : 150 V AC for 1 min.				Power Contact : 1000 MΩMIN.					×
		Power Contact : 600 V AC for 1 min.				No flashover or breakdown.					<u> </u>
MECHANI	CAL CHAF									×	1
Insertion and		Measured by applicable connector.				Insertion Force: 18 N MAX.				×	_
Withdrawal Forces						Withdrawal Force: 2 N MIN.					
Mechanical Operation		100 times insertions and extractions.				<ol> <li>Contact Resistance:         Signal Contact: 80m Ω MAX.         Power Contact: 30m Ω MAX.</li> <li>No damage, crack and looseness of parts.</li> </ol>				×	_
Vibration		Frequenc	Frequency 10 to 55 to 10Hz, approx 5min				<ul> <li>No damage, crack and looseness of parts.</li> <li>No electrical discontinuity of 1 μs.</li> </ul>				+-
		Single amplitude: 0.75 mm, 10 cycles for 3 axial directions.				No damage, crack and looseness of parts.					
Shock		490 m/s <sup>2</sup> , duration of pulse 11 ms at 3 times for 3 both axial directions.								×	-
ENVIRON	MENTAL C		ERISTICS							I	1
Damp Heat			at 40±2 °C, 90 ~ 95 %,	, 96 h.		① Cor	ntact Resis	stance	<b>)</b> :	×	I –
	(Steady state)					S	ignal Cont	tact:	$80m\Omega$ MAX.		
Rapid Change of Temperature		Temperature $-55 \rightarrow +85$ °C Time $30 \rightarrow 30$ min. under 5 cycles.				Power Contact : $30m\Omega$ MAX.  ② Insulation Resistance:    Signal Contact : $100 M\Omega$ MIN.    Power Contact : $1000 M\Omega$ MIN.  ③ No damage, crack and looseness of parts.				×	_
		(Relocation time to chamber : within 2~3 MIN)									
Cold		Exposed at -55°C, 96 h				① Contact Resistance: Signal Contact: 80m Ω MAX.				×	-
Dry Heat	/2	Exposed at 105°C, 96 h				Power Contact: 80m Ω MAX.  Power Contact: 30m Ω MAX.  ② No damage, crack and looseness of parts.				×	-
Sulfur Dioxide		Exposed at 25±2°C, 75±5%RH, 25 PPM for 96 h.				No defect such as corrosion which impairs				×	<del>-</del>
			(Test standard: IEC 68)			the function of connector.  ② Contact Resistance: Signal Contact: 80m Ω MAX. Power Contact: 30m Ω MAX.					
Resistance to Soldering Heat		1)Reflow soldering :				No deformation of case of excessive				×	<u> </u>
		Peak TMP : 260°CMAX Reflow TMP: 220°CMIN for 60sec				looseness of the terminal.					
			ng irons : 360°C MAX. for 5	sec.							
Solderability		Soldered at solder temperature 240±3°C for immersion duration, 3 sec.				A new uniform coating of solder shall cover a minimum of 95 % of the surface being immersed.				×	-
COUNT		ESCRIPTION OF REVISIONS DESIGNATION DE LA CONTRACTION			DESIG					D^	TE
/2\ 2	11 D			TS. 00		+		HT. YAMAGUCHI			
		DIS-F-00002057 TS. ature rise caused by current-carrying.			13.00	APPROVED			HS. OKAWA	17. 02. 0 14. 09. 0 14. 09. 0	
(2) "STORAGE" means a long-tr before assembly to PCB.			ong-term storage state for the unused product 3.			CHECKED DESIGNED DRAWN			KN. SHIBUYA		
									TS. OONO	14. 09. 02	
										14. 09. 02	
Unless otherwise specified, refer to IEC 60512.  Note QT:Qualification Test AT:Assurance Test X:Applicable Tes				est	DF	RAWING NO.		1		TS. 00N0 14. 09. C-353538-00-00	
		SPECIFICATION SHEET			PART		- FV		X23-40P-0. 5SV15		•
HS.	HIROSE ELECTRIC CO., LTD.				CODE				3-3002-3-00		1/1
FORM HD0011			•						2		