SPEC

Spec No.	TQ3C-8EAF0-E1YAC20-01
Date	October 29, 2014

TYPE : TCG121SVLPAAFA-AA20

< 12.1 inch SVGA transmissive color TFT
with LED backlight / with touch panel. >

CONTENTS

KYOCERA DISPLAY CORPORATION

This specification is subject to change without notice.
Consult Kyocera before ordering.

Original Issue Date	Designed by: Engineering dept.			Confirmed by: QA dept.	
	Prepared	Checked	Approved	Checked	Approved
July 4, 2011	K. Tanimura	Y. Yamazaki	W. Yano	O. Sato	I. Hamada

KYOCERA

Warning

1. This Kyocera LCD module has been specifically designed for use only in electronic devices and industrial machines in the area of audio control, office automation, industrial control, home appliances, etc. The module should not be used in applications where the highest level of safety and reliability are required and module failure or malfunction of such module results in physical harm or loss of life, as well as enormous damage or loss. Such fields of applications include, without limitation, medical, aerospace, communications infrastructure, atomic energy control. Kyocera expressly disclaims any and all liability resulting in any way to the use of the module in such applications.

2. Customer agrees to indemnify, defend and hold Kyocera harmless from and against any and all actions, claims, damages, liabilities, awards, costs, and expenses, including legal expenses, resulting from or arising out of Customer's use, or sale for use, or Kyocera modules in applications.

Caution

1. Kyocera shall have the right, which Customer hereby acknowledges, to immediately scrap or destroy tooling for Kyocera modules for which no Purchase Orders have been received from the Customer in a two-year period.

Revision record

Date	Designed by : Engineering dept.			Confirmed by : QA dept.	
	Prepared	Checked	Approved	Checked	Approved
October 29, 2014	K. Tanimura	Y. Yamazaki	W. Yano	O. Sato	I. Hamada

Rev.No.	Date	Page	Descriptions
01	Oct 29,2014	—	change KYOCERA CORPORATION LCD DIVISION →KYOCERA DISPLAY CORPORATION
		4	5-2. Constant current circuit for LED Backlight change Operating life time Typ70,000h →100,000h

1. Application

This document defines the specification of TCG121SVLPAAFA-AA20. (RoHS Compliant)

2. Construction and outline

LCD	: Transmissive color dot matrix type TFT
Backlight system	: LED
Polarizer	: Anti-Glare treatment
Interface	: LVDS
Additional circuit	: Timing controller, Power supply (3.3V input) Constant current circuit for LED Backlight(12V input)
Touch panel	: Analog type, Non-Glare treatment

3. Mechanical specifications

3-1. LCD

Item	Specification	Unit
Outline dimensions 1)	278.3(W)×(207.5)(H)×12(D)	mm
Active area	246(W)×184.5(H) (30.8cm/12.1 inch(Diagonal))	mm
Dot format	800×(R,G,B)(W)×600(H)	dot
Dot pitch	0.1025(W)×0.3075(H)	mm
Base color 2)	Normally White	-
Mass	670	g

1) Projection not included. Please refer to outline for details.
2) Due to the characteristics of the LCD material, the color varies with environmental temperature.

3-2. Touch panel

Item	Specification	Unit
Input	Radius-0.8 stylus or Finger	-
Actuation Force	0.5±0.3	N
Transmittance	Typ. 80	%
Surface hardness	Pencil hardness 2H or more according	-

4. Absolute maximum ratings

4-1. Electrical absolute maximum ratings

Item		Symbol	Min.	Max.	Unit
Supply voltage(+3.3V)		V_{DD}	-0.3	4.0	V
Supply voltage(+12V)		V_{IN}	-0.3	14.0	V
Input signal voltage	RxINi+, RxINi- 1)	V_{I1}	-0.3	2.8	V
	CK IN+, CK IN-	V_{I2}	-0.3	2.8	V
	SELLVDS	V_{I3}	-0.3	V_{DD}+0.5	V
	BLBRT, BLEN	V_{I4}	-0.3	V_{IN}	V
Supply voltage for touch panel		V_{TP}	TBD	TBD	V
Input current of touch panel		I_{TP}	TBD	TBD	mA

1) i=0,1,2,3

4-2. Environmental absolute maximum ratings

Item		Symbol	Min.	Max.	Unit
Operating temperature	1)	T_{OP}	-20	70	°C
Storage temperature	2)	T_{STO}	-30	80	°C
Operating humidity	3)	H_{OP}	10	4)	%RH
Storage humidity	3)	H_{STO}	10	4)	%RH
Vibration		-	5)	5)	-
Shock		-	6)	6)	-

1) Operating temperature means a temperature which operation shall be guaranteed. Since display performance is evaluated at 25°C, another temperature range should be confirmed.
2) Temp. = -30°C＜48h , Temp. = 80°C＜168h
Store LCD at normal temperature/humidity. Keep them free from vibration and shock.
An LCD that is kept at a low or a high temperature for a long time can be defective due to other conditions, even if the low or high temperature satisfies the standard.
(Please refer to “Precautions for Use” for details.)
3) Non-condensing
4) Temp.≦40°C, 85%RH Max.
Temp.＞40°C, Absolute humidity shall be less than 85%RH at 40°C.
5)

Frequency	10～55 Hz	Acceleration value (0.3～9 m/s²)
Vibration width	0.15mm	
Interval	10-55-10 Hz 1 minutes	

2 hours in each direction X, Y, Z (6 hours total)
EIAJ ED-2531
6) Acceleration: 490 m/s², Pulse width: 11 ms
3 times in each direction: ±X, ±Y, ±Z
EIAJ ED-2531

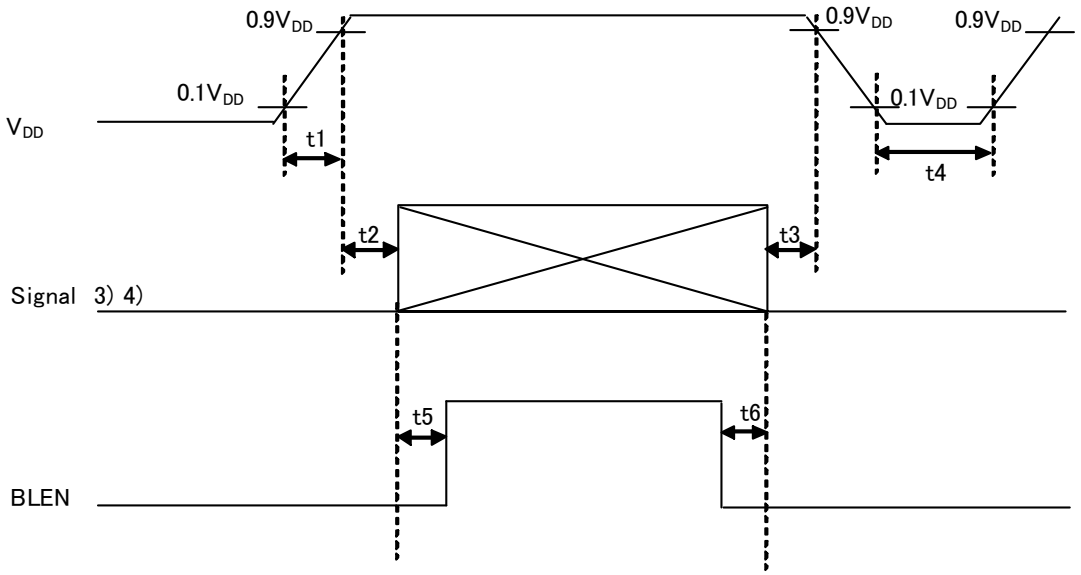
5. Electrical characteristics

5-1. LCD

Temp. = -20～70°C

Item		Symbol	Condition	Min.	Typ.	Max.	Unit
Supply voltage	1)	V_{DD}	-	3.0	3.3	3.6	V
Current consumption		I_{DD}	2)	-	280	340	mA
Permissive input ripple voltage		V_{RP}	V_{DD}=3.3V	-	-	100	mVp-p
Input signal voltage	3)	V_{IL}	"Low" level	0	-	0.8	V
		V_{IH}	"High" level	2.0	-	V_{DD}	V
Input reek current		I_{OL}	V_{I3}=0V	-10	-	10	μA
		I_{OH}	V_{I3}=3.3V	-	-	400	μA
LVDS Input voltage	4)	V_L	-	0	-	1.9	V
Differential input voltage		V_{ID}	-	250	350	450	mV
Differential input threshold voltage	4) 5)	V_{TL}	"Low" level	V_{CM}-100	-	-	mV
		V_{TH}	"High" level	-	-	V_{CM}+100	mV
Terminator		R_1	-	-	100	-	Ω
V_{DD}-turn-on conditions	1)	t1	-	0.1	-	10	ms
		t2	-	0	-	-	ms
		t3	-	0	-	-	ms
		t4	-	1.0	-	-	s
		t5	-	200	--	-	ms
		t6	-	200	-	-	ms

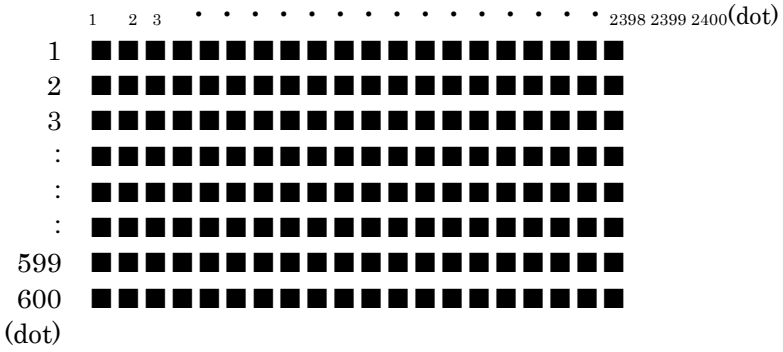
1) V_{DD}-turn-on conditions



* If the condition of t5, t6 doesn't fill it, the display noise might be seen.

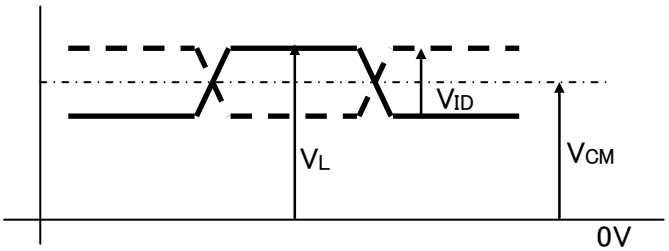
2) Display pattern:

V_{DD} = 3.3V, Temp. = 25°C



3) Input signal : SELLVDS

4) Input signal : RxIN3+, RxIN3-, RxIN2+, RxIN2-, RxIN1+, RxIN1-, RxIN0+, RxIN0-
CK IN+, CK IN-



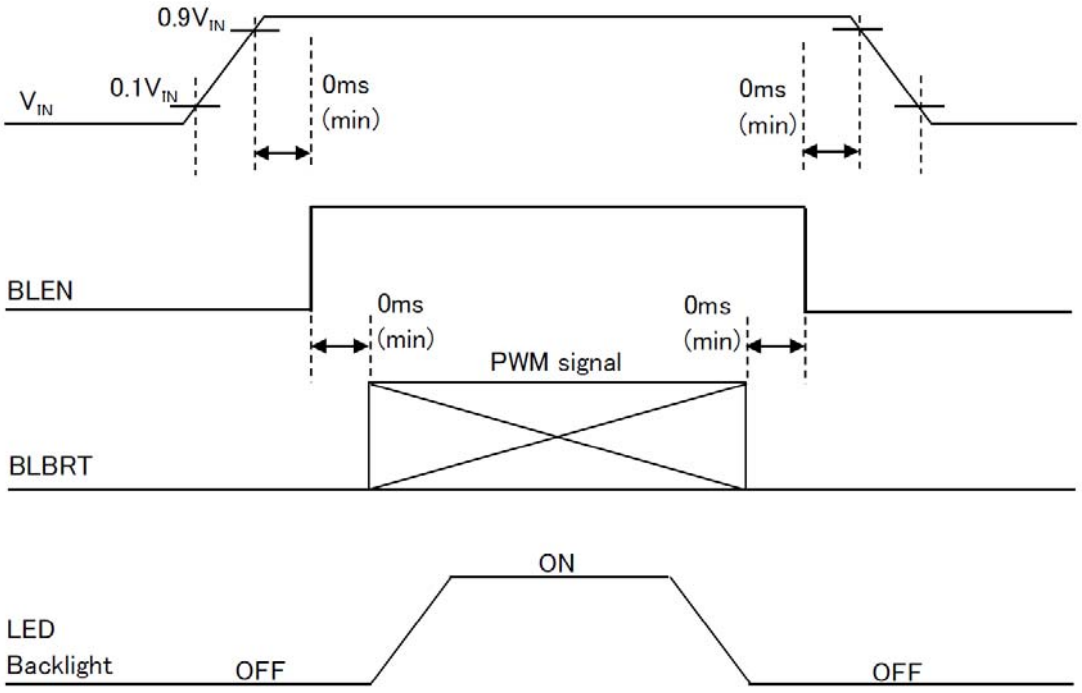
5) V_{CM} : LVDS Common mode voltage (V_{CM}=1.25V)

5-2. Constant current circuit for LED Backlight

Temp. = -20～70°C

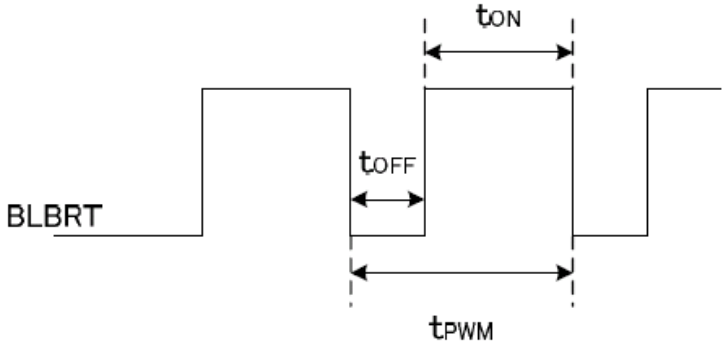
Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Supply voltage 1)	V_{IN}	-	10.8	12.0	13.2	V
Current consumption	I_{IN}	2)	-	400	600	mA
Permissive input ripple voltage	V_{RP_BL}	V_{IN}=12.0V	-	-	100	mVp-p
BLBRT Input signal voltage	V_{IL_BLBRT}	"Low" level	0	-	0.8	V
	V_{IH_BLBRT}	"High" level	2.3	-	V_{IN}	V
BLBRT Input pull-down resistance	R_{IN_BLBRT}	-	100	300	500	kΩ
BLEN Input signal voltage	V_{IL_BLEN}	"Low" level	0	-	0.8	V
	V_{IH_BLEN}	"High" level	2.3	-	V_{IN}	V
BLEN Input pull-down resistance	R_{IN_BLEN}	-	100	300	500	kΩ
PWM Frequency 3)	f_{PWM}	-	200	-	10k	Hz
PWM Duty ratio	D_{PWM}	-	(50)	-	100	%
Operating life time 4), 5)	T	Temp.=25°C	-	100,000	-	h

1) V_{IN}-turn-on conditions



2) V_{IN} = 12V, Temp. = 25℃, D_{PWM} = 100%

3) PWM Timing Diagram



t_{ON}, t_{OFF} ≧ 50 μ s.
In case of lower frequency, the deterioration of the display quality, flicker etc., may occur.

4) When brightness decrease 50% of minimum brightness.
The average life of a LED will decrease when the LCD is operating at higher temperatures.

5) Life time is estimated data.(Condition : IF=60mA, Ta=25℃ in chamber).

5-3. Touch panel

Item	Specification
Supply voltage for touch panel	5.0V
Terminal resistance	xL～xR : TBD
	yU～yL : TBD
Linearity	TBD
Insulation resistance	TBD

6. Optical characteristics

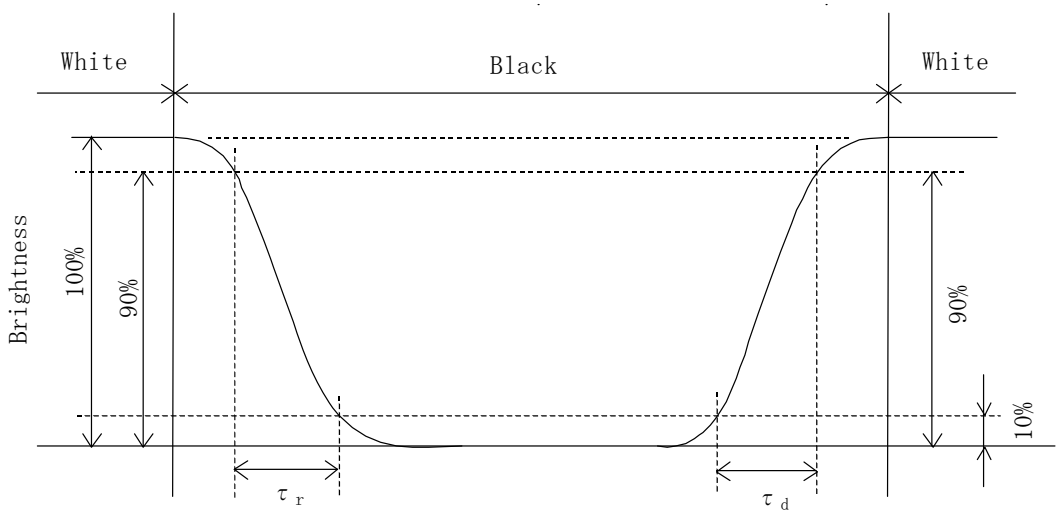
Measuring spot = ϕ 6.0mm, Temp. = 25°C

Item		Symbol	Condition	Min.	Typ.	Max.	Unit
Response time	Rise	τ_r	$\theta = \phi = 0°$	-	4	-	ms
	Down	τ_d	$\theta = \phi = 0°$	-	22	-	ms
Viewing angle range View direction : 6 o'clock (Gray inversion)		θ UPPER	CR≧10	-	80	-	deg.
		θ LOWER		-	80	-	
		ϕ LEFT		-	80	-	deg.
		ϕ RIGHT		-	80	-	
Contrast ratio		CR	$\theta = \phi = 0°$	700	1000	-	-
Brightness		L	IF=60mA/Line	280	400	-	cd/m²
Chromaticity coordinates	Red	x	$\theta = \phi = 0°$	0.55	0.60	0.65	-
		y		0.30	0.35	0.40	
	Green	x	$\theta = \phi = 0°$	0.28	0.33	0.38	
		y		0.54	0.59	0.64	
	Blue	x	$\theta = \phi = 0°$	0.10	0.15	0.20	
		y		0.07	0.12	0.17	
	White	x	$\theta = \phi = 0°$	0.25	0.30	0.35	
		y		0.26	0.31	0.36	

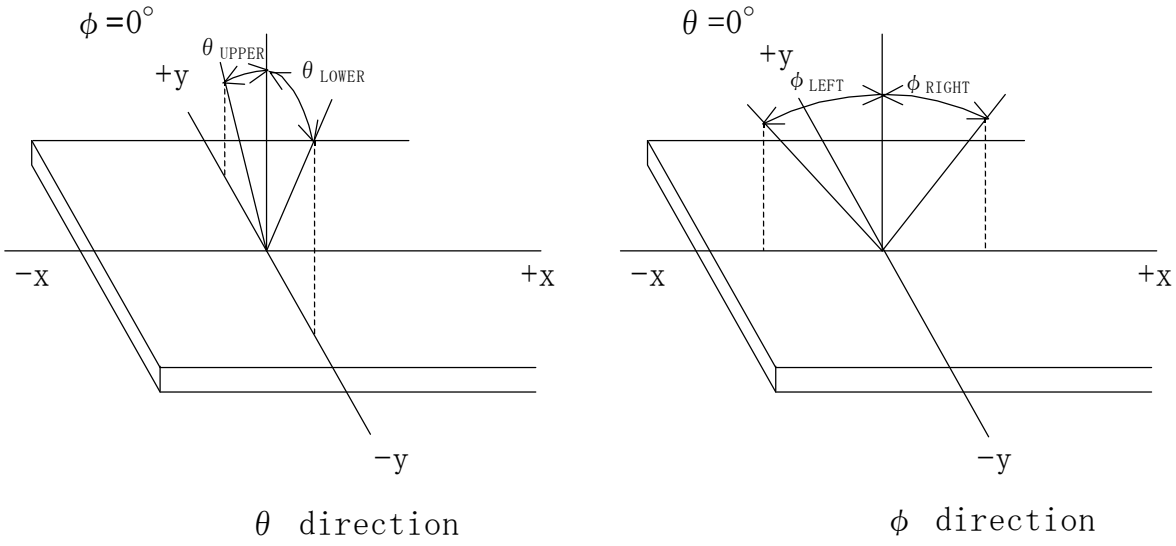
6-1. Definition of contrast ratio

$$\text{CR(Contrast ratio)} = \frac{\text{Brightness with all pixels "White"}}{\text{Brightness with all pixels "Black"}}$$

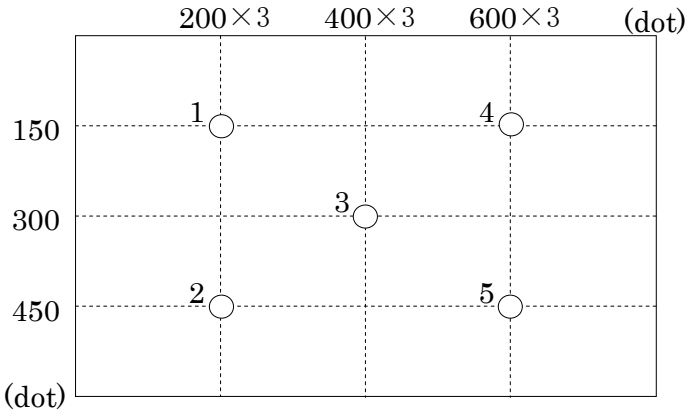
6-2. Definition of response time



6-3. Definition of viewing angle



6-4. Brightness measuring points



1) Rating is defined as the white brightness at center of display screen(3).
2) The brightness uniformity is calculated by using following formula.

$$\text{Brightness uniformity} = \frac{\text{Minimum brightness from 1 to 5}}{\text{Maximum brightness from 1 to 5}} \times 100\ [\%]$$

3) 30 minutes after LED is turned on. (Ambient Temp.=25℃)

7. Interface signals

7-1. Interface signals

No.	Symbol	Description	Note
1	GND	GND	
2	SELLVDS	Mode select signal(LVDS Data mapping)	
3	GND	GND	
4	GND	GND	
5	RxIN3+	LVDS receiver signal CH3(+)	LVDS
6	RxIN3-	LVDS receiver signal CH3(-)	LVDS
7	GND	GND	
8	CK IN+	LVDS receiver signal CK(+)	LVDS
9	CK IN-	LVDS receiver signal CK(-)	LVDS
10	GND	GND	
11	RxIN2+	LVDS receiver signal CH2(+)	LVDS
12	RxIN2-	LVDS receiver signal CH2(-)	LVDS
13	GND	GND	
14	RxIN1+	LVDS receiver signal CH1(+)	LVDS
15	RxIN1-	LVDS receiver signal CH1(-)	LVDS
16	GND	GND	
17	RxIN0+	LVDS receiver signal CH0(+)	LVDS
18	RxIN0-	LVDS receiver signal CH0(-)	LVDS
19	GND	GND	
20	GND	GND	
21	V_{DD}	+3.3V power supply	
22	V_{DD}	+3.3V power supply	
23	GND	GND	
24	BLBRT	PWM signal(Brightness adjustment)	
25	BLEN	ON/OFF terminal voltage	
26	GND	GND	
27	V_{IN}	+12V power supply	
28	V_{IN}	+12V power supply	
29	GND	GND	
30	GND	GND	

LCD connector : FI-X30SSLA-HF (JAE)
Matching connector : FI-X30HL (JAE)
: FI-X30HL-T (JAE)
: FI-X30C2L-NPB (JAE)
: FI-X30C2L-T-NPB (JAE)

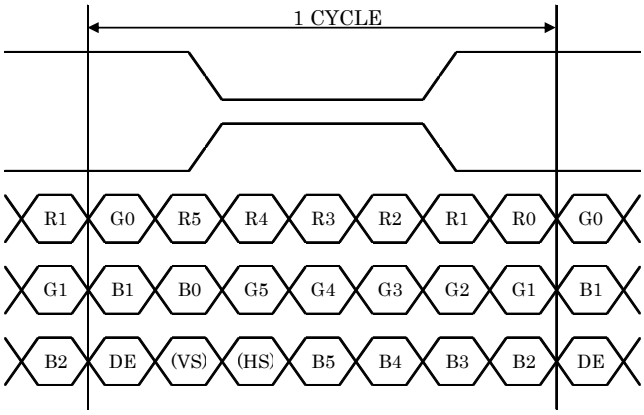
LVDS receiver : Embedded in ASIC
Matching LVDS transmitter : THC63LVDM83R(THine Electronics) or compatible

7-2. Data mapping(6bit RGB input)

1) Location of SELLVDS (THC63LVDM83R(THine Electronics) or compatible)

Transmitter		2Pin SELLVDS	
Pin No.	Data	= L(GND) or OPEN	= H(3.3V)
51	TA0	—	R0(LSB)
52	TA1	—	R1
54	TA2	—	R2
55	TA3	—	R3
56	TA4	—	R4
3	TA5	—	R5(MSB)
4	TA6	—	G0(LSB)
6	TB0	—	G1
7	TB1	—	G2
11	TB2	—	G3
12	TB3	—	G4
14	TB4	—	G5(MSB)
15	TB5	—	B0(LSB)
19	TB6	—	B1
20	TC0	—	B2
22	TC1	—	B3
23	TC2	—	B4
24	TC3	—	B5(MSB)
27	TC4	—	(HS)
28	TC5	—	(VS)
30	TC6	—	DE
50	TD0	—	GND
2	TD1	—	GND
8	TD2	—	GND
10	TD3	—	GND
16	TD4	—	GND
18	TD5	—	GND
25	TD6	—	(NA)

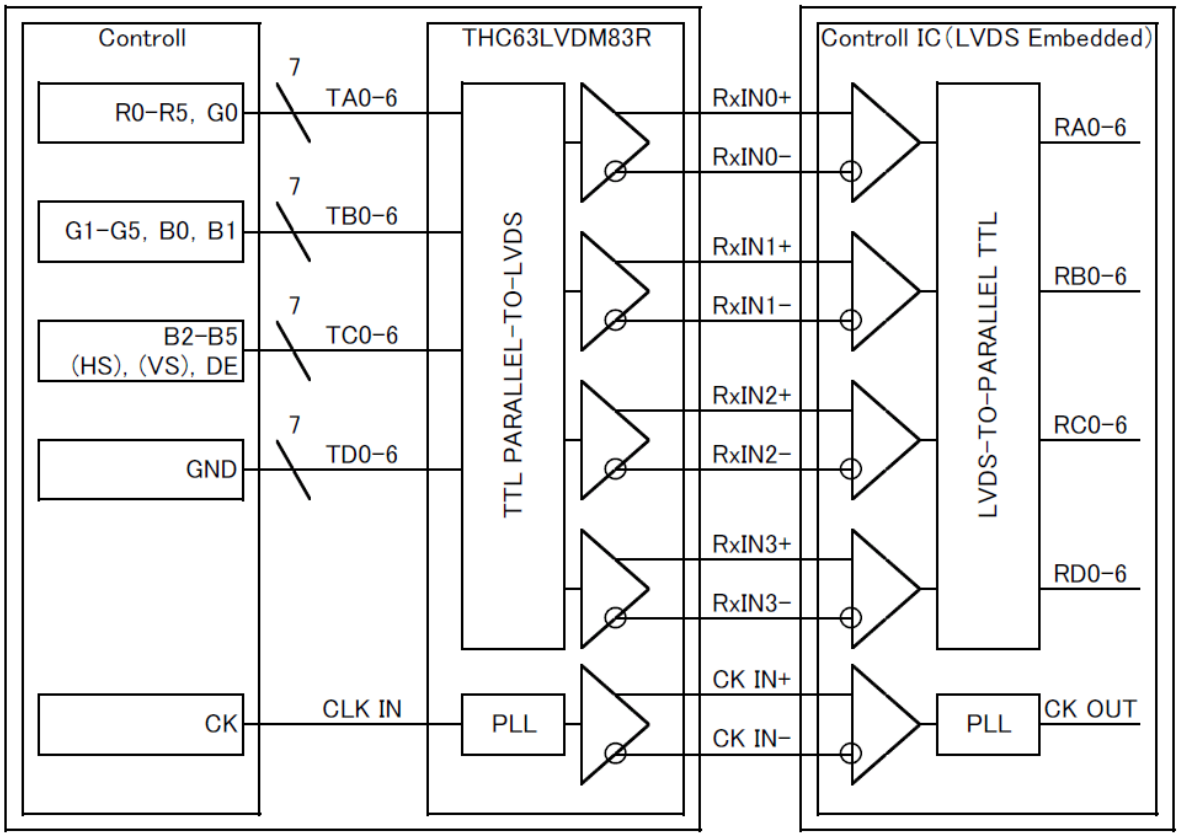
SELLVDS=H(3.3V)



DE : DATA ENABLE
HS : HSYNC
VS : VSYNC

2) Block Diagram

SELLVDS=H(3.3V)

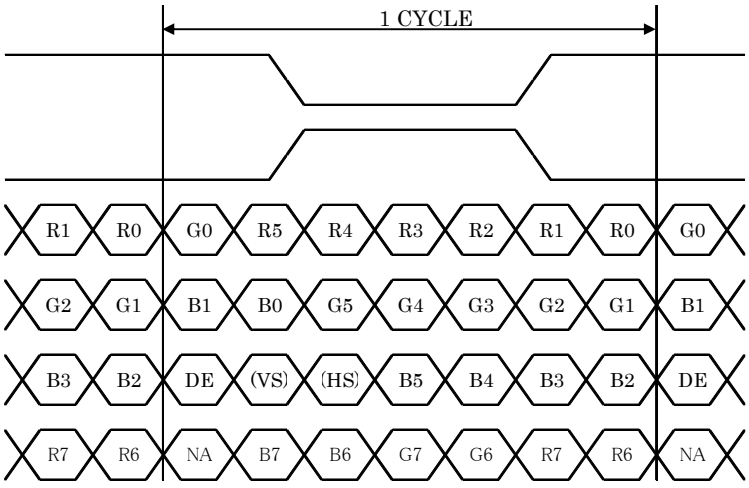


7-3. Data mapping(8bit RGB input)

1) Location of SELLVDS (THC63LVDM83R(THine Electronics) or compatible)

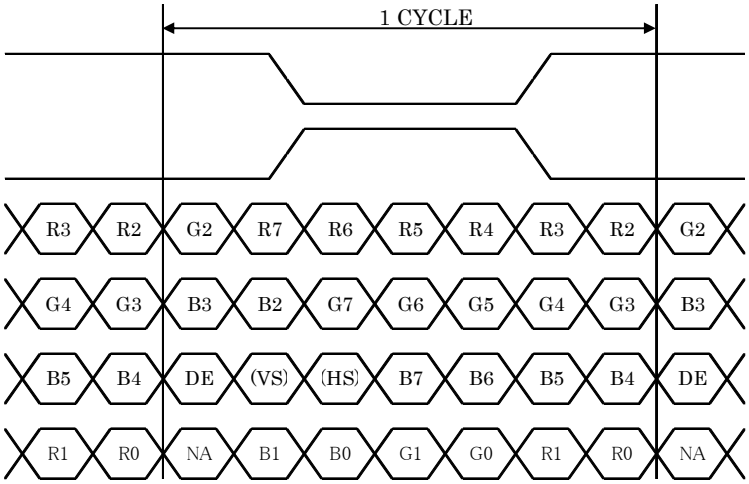
Transmitter		2Pin SELLVDS	
Pin No.	Data	= L(GND) or OPEN	= H(3.3V)
51	TA0	R0(LSB)	R2
52	TA1	R1	R3
54	TA2	R2	R4
55	TA3	R3	R5
56	TA4	R4	R6
3	TA5	R5	R7(MSB)
4	TA6	G0(LSB)	G2
6	TB0	G1	G3
7	TB1	G2	G4
11	TB2	G3	G5
12	TB3	G4	G6
14	TB4	G5	G7(MSB)
15	TB5	B0(LSB)	B2
19	TB6	B1	B3
20	TC0	B2	B4
22	TC1	B3	B5
23	TC2	B4	B6
24	TC3	B5	B7(MSB)
27	TC4	(HS)	(HS)
28	TC5	(VS)	(VS)
30	TC6	DE	DE
50	TD0	R6	R0(LSB)
2	TD1	R7(MSB)	R1
8	TD2	G6	G0(LSB)
10	TD3	G7(MSB)	G1
16	TD4	B6	B0(LSB)
18	TD5	B7(MSB)	B1
25	TD6	(NA)	(NA)

SELLVDS=L(GND) or OPEN



DE : DATA ENABLE
HS : HSYNC
VS : VSYNC

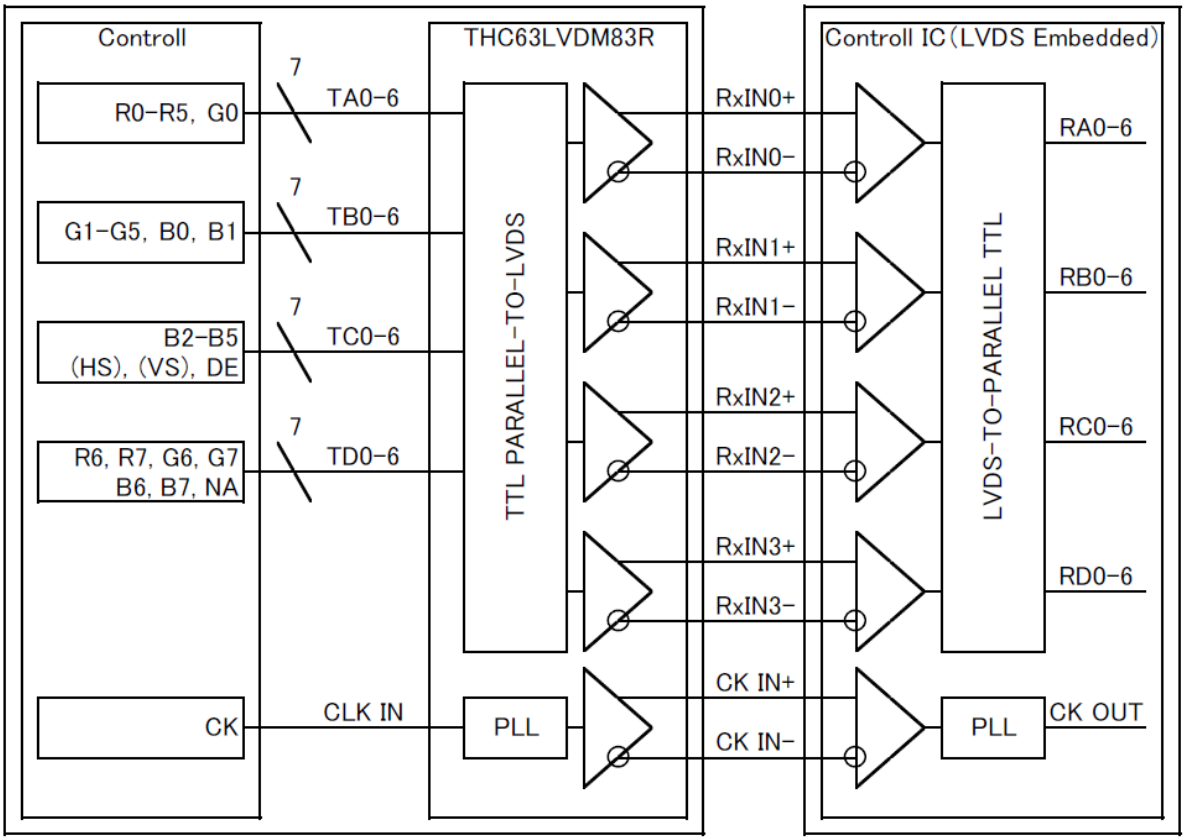
SELLVDS=H(3.3V)



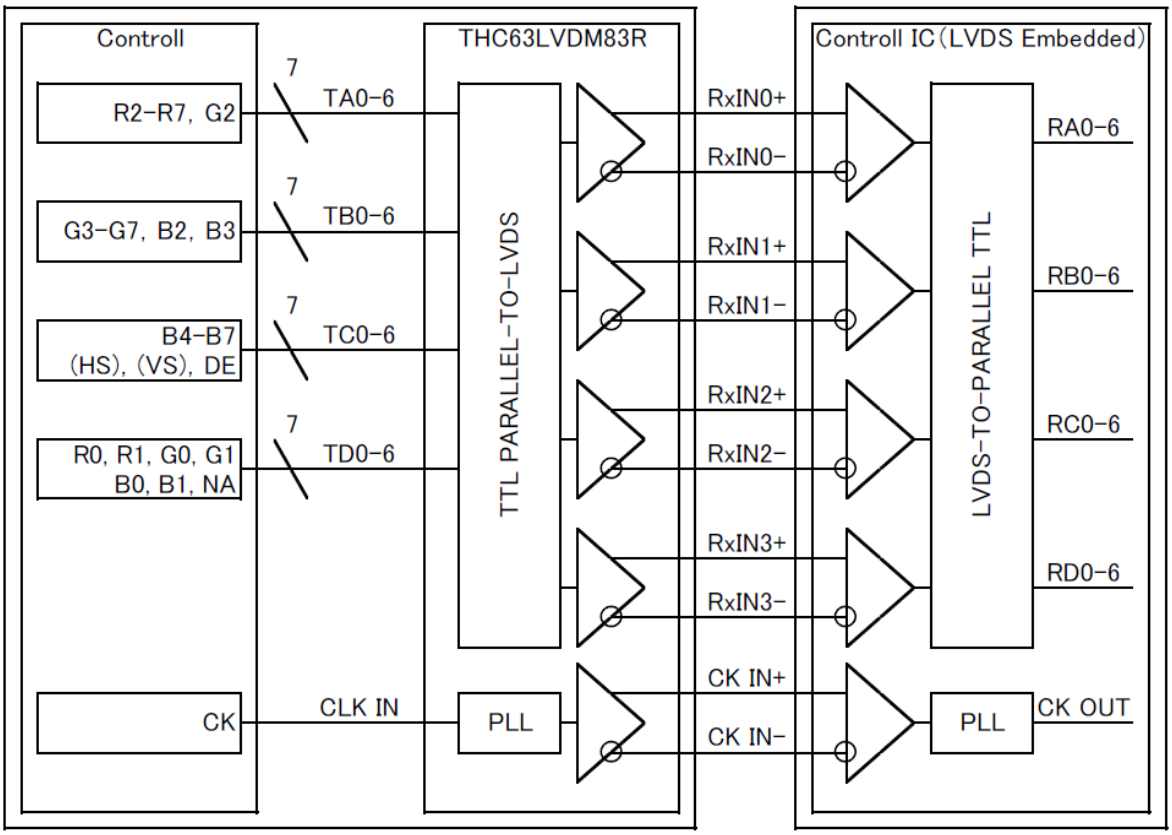
DE : DATA ENABLE
HS : HSYNC
VS : VSYNC

2) Block Diagram

SELLVDS=L(GND) or OPEN



SELLVDS=H(3.3V)



7-4. Touch panel

No.	Symbol	Description
1	xL	x-Left terminal
2	yU	y-Upper terminal
3	xR	x-Right terminal
4	yL	y-Lower terminal

Touch panel side connector : 1mm pitch
Recommended matching connector : Series 9616 (IRISO)
: Series 9610 (IRISO)
: Series FMS (JST)

8. Input timing characteristics

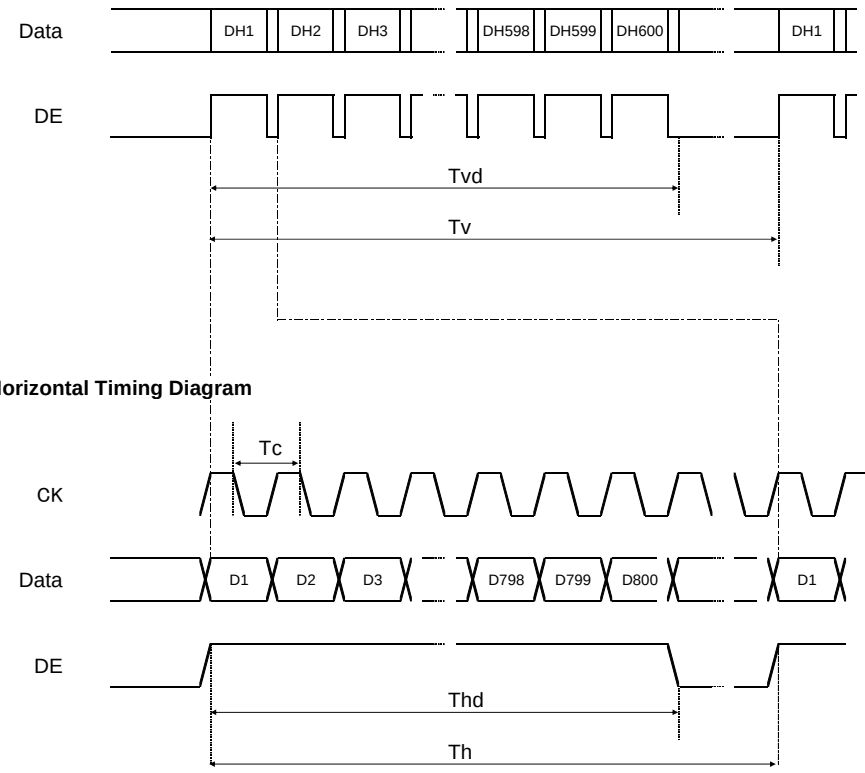
8-1. Timing characteristics

Item		Symbol	Min.	Typ.	Max.	Unit	Note
Clock (CK)	Frequency	1/Tc	30	40	48	MHz	
Enable signal (DE)	Horizontal Period	Th	860	1056	1395	Tc	
			24.0	26.4	-	μs	1)
	Horizontal display period	Thd		800		Tc	
	Vertical Period	Tv	610	628	1024	Th	
	Vertical display period	Tvd		600		Th	
Refresh rate		fv	50	60	70	Hz	2)

1) Please set a clock frequency, a vertical dormant period, and the horizontal dormant period so that the Horizontal Period should not reach less than Min. value.

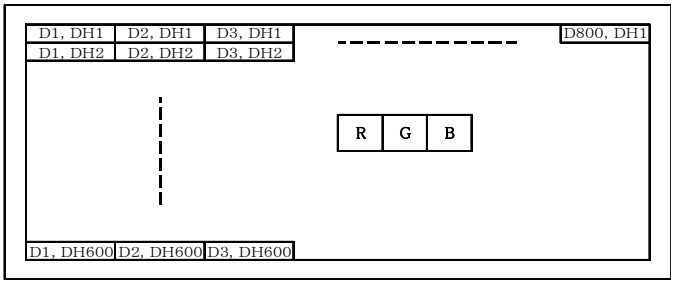
2) If the refresh rate reach less than Min. value, the deterioration of the display quality, flicker etc., may occur.(fv=1/Tv)

Vertical Timing Diagram



Horizontal Timing Diagram

8-2. Input Data Signals and Display position on the screen



9. Design guidance for analog touch panel

9-1. Electrical (In customer's design, please remember the following considerations.)

1) Do not use the current regulated circuit.
2) Keep the current limit with top and bottom layer. (Please refer to “Electrical absolute maximum ratings” for details.)
3) Analog touch panel can not sense two points touching separately.
4) A contact resistance is appeared at the touch point between top and bottom layer. After this resistance has stable read of the touch panel position data.
5) Because noise of inverter or peripheral circuits may interfere signal of touch panel itself it is necessary to design carefully in advance to avoid these noise problem.

9-2. Software

1) Do the "User Calibration".
2) "User Calibration" may be needed with long term using. Include "User Calibration" menu in your software.
3) When drawing a line with a stylus, there may be a slight discontinuity when the stylus passes over a spacer-dot. If necessary, please provide a compensation feature within your software.

9-3. Mounting on display and housing bezel

1) Do not use an adhesive tape to bond it on the front of touch panel and hang it to the housing bezel.
2) Never expand the touch panel top layer (PET-film) like a balloon by internal air pressure. The life of the touch panel will be extremely short.
3) If a dew will be on the heat-sealed area or exposed traces at the end of a flexible tail, the migration of silver can occur. This will cause sometimes a short circuit.
4) Must maintain a gap between inside of bezel and touch panel to avoid malfunction or electrode damage of touch panel.

10. Lot number identification

The lot number shall be indicated on the back of the backlight case of each LCD.

TCG121SVLPAAFA-AA20 - □□ - □□ - □ MADE IN □□□□□

↓↓ ↓ ↓ ↓

1 2 3 4 5

No1. - No5. above indicate
1. Year code
2. Month code
3. Date
4. Version Number
5. Country of origin (Japan or China)

Year	2011	2012	2013	2014	2015	2016
Code	1	2	3	4	5	6

Month	Jan.	Feb.	Mar.	Apr.	May	Jun.
Code	1	2	3	4	5	6

Month	Jul.	Aug.	Sep.	Oct.	Nov.	Dec.
Code	7	8	9	X	Y	Z

11. Warranty

11-1. Incoming inspection

Please inspect the LCD within one month after your receipt.

11-2. Production warranty

Kyocera warrants its LCD's for a period of 12 months from the ship date. Kyocera shall, by mutual agreement, replace or re-work defective LCD's that are shown to be Kyocera's responsibility.

12. Precautions for use

12-1. Installation of the LCD

1) Please ground either of the mounting (screw) holes located at each corner of an LCD, in order to stabilize brightness and display quality.
2) The LCD shall be installed so that there is no pressure on the LSI chips.
3) The LCD shall be installed flat, without twisting or bending.
4) Must maintain a gap between inside of bezel and touch panel to avoid malfunction or electrode damage of touch panel.
5) A transparent protection sheet is attached to the touch panel. Please remove the protection film slowly before use, paying attention to static electricity.

12-2. Static electricity

1) Since CMOS ICs are mounted directly onto the LCD glass, protection from static electricity is required.
2) Workers should use body grounding. Operator should wear ground straps.

12-3. LCD operation

1) The LCD shall be operated within the limits specified. Operation at values outside of these limits may shorten life, and/or harm display images.

12-4. Storage

1) The LCD shall be stored within the temperature and humidity limits specified. Store in a dark area, and protect the LCD from direct sunlight or fluorescent light.
2) Always store the LCD so that it is free from external pressure onto it.

12-5. Usage

1) DO NOT store in a high humidity environment for extended periods. Polarizer degradation bubbles, and/or peeling off of the polarizer may result.
2) Do not push or rub the touch panel's surface with hard to sharp objects such as knives, or the touch panel may be scratched.
3) When the touch panel is dirty, gently wipe the surface with a soft cloth, sometimes moistened by mild detergent or alcohol. If a hazardous chemical is dropped on the touch panel by mistake, wipe it off right away to prevent human contact.
4) The touch panel is made of glass. It may break when dropped, or vibrated excessively. Usually there is a film on the surface of the glass which would prevent broken glass from scattering, but nevertheless handle it carefully during assembly and treat it gently during use.
5) Touch panel edges are sharp, so they have a possibility of cutting your body, for example your finger. Handle the touch panel with enough care to prevent cuts. When you hold the touch panel, put on the protector, for example the gloves which have a strength enough to stand sharpness of touch panel edges.
6) Always keep the LCD free from condensation during testing. Condensation may permanently spot or stain the polarizer.
7) Do not disassemble LCD because it will result in damage.
8) This Kyocera LCD has been specifically designed for use in general electronic devices, but not for use in a special environment such as usage in an active gas. Hence, when the LCD is supposed to be used in a special environment, evaluate the LCD thoroughly beforehand and do not expose the LCD to chemicals such as an active gas.
9) Please do not use solid-base image pattern for long hours because a temporary afterimage may appear. We recommend using screen saver etc. in cases where a solid-base image pattern must be used.

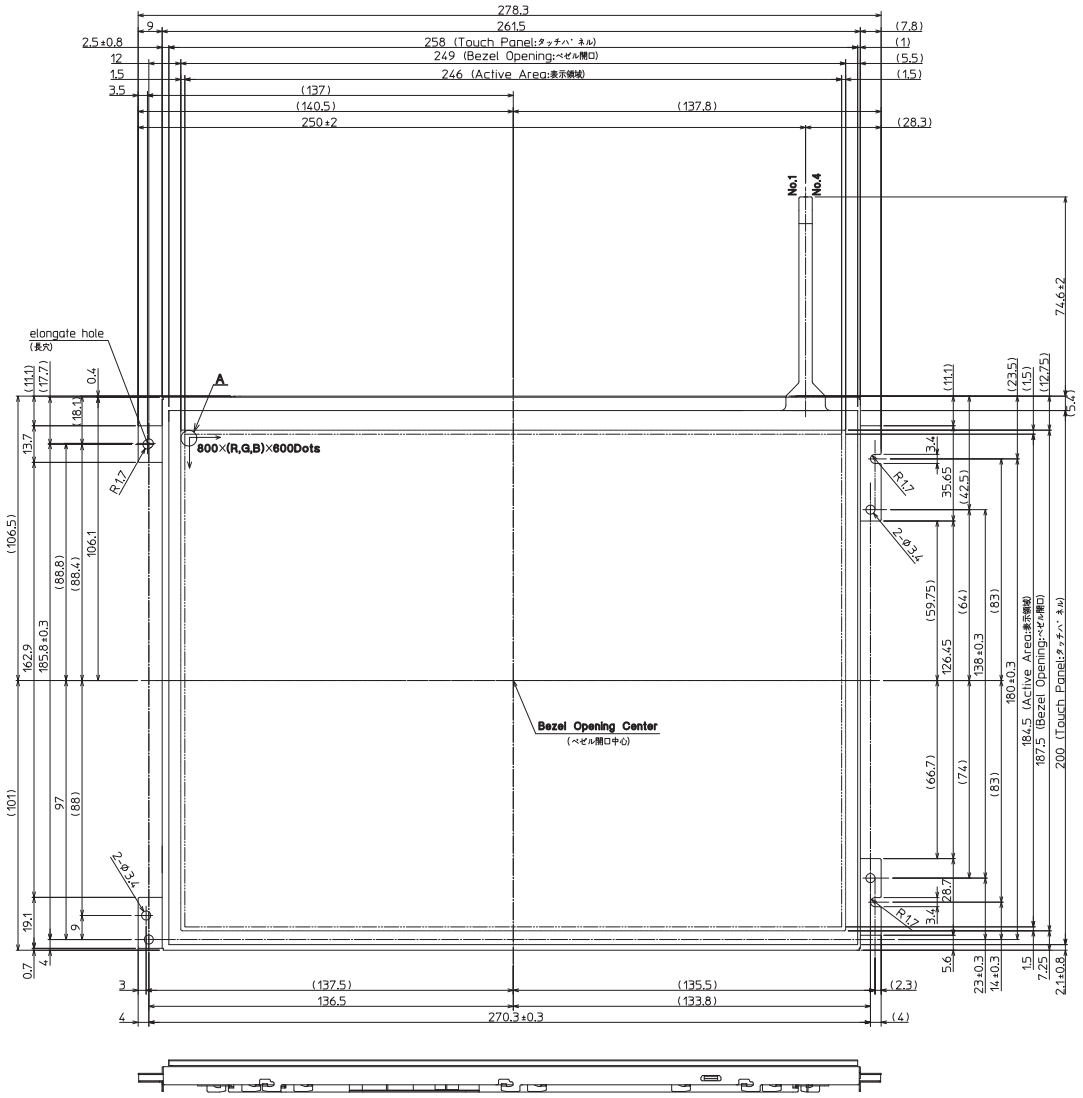
10) Liquid crystal may leak when the LCD is broken. Be careful not to let the fluid go into your eyes and mouth. In the case the fluid touches your body; rinse it off right away with water and soap.

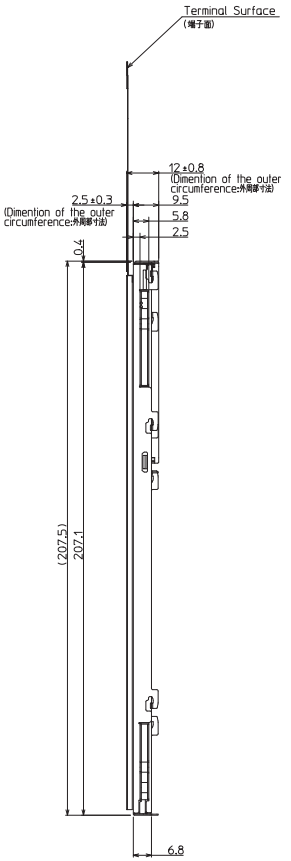
13. Reliability test data

Test item	Test condition	Test time	Judgement
High temp. atmosphere	80°C	240h	Display function : TBD Display quality : TBD Current consumption : TBD
Low temp. atmosphere	-30°C	240h	Display function : TBD Display quality : TBD Current consumption : TBD
High temp. humidity atmosphere	40°C 90% RH	240h	Display function : TBD Display quality : TBD Current consumption : TBD
Temp. cycle	-30°C 0.5h R.T. 0.5h 80°C 0.5h	10cycles	Display function : TBD Display quality : TBD Current consumption : TBD
High temp. operation	70°C	500h	Display function : TBD Display quality : TBD Current consumption : TBD
Point Activation life	Silicon rubber, Tip : R = 4.0 Hitting force 3N Hitting speed 2 time/s	one million times	Terminal resistance : TBD Insulation resistance : TBD Linearity : TBD Actuation Force : TBD

1) Each test item uses a test LCD only once. The tested LCD is not used in any other tests.
2) The LCD is tested in circumstances in which there is no condensation.
3) The reliability test is not an out-going inspection.
4) The result of the reliability test is for your reference purpose only.
The reliability test is conducted only to examine the LCD's capability.

No	Description	Drawn	Checked	Checked	Approved





DETAIL A (Dot Size)
(NTS)

Note. (注記)
1. Connector CN1: FI-X30SSLA-HF (JAE)
(コネクター)
2. Matching Connector CN1: FI-X30HL, FI-X30HL-T,
(適合コネクター) FI-X30C2L-NPB, FI-X30C2L-T-NPB (JAE)
3. The information of LCD is displayed starting at the upper left hand corner, moving right then down to the lower right hand corner.
(LCDにおいて、画像データの表示は左上コーナーから始まり、右へ進み下へ送られ右下コーナーへ向かう。)
4. Tolerance without indication : ±0.5
(指示無き公差)
5. Touch Panel P/N : P2012000 (121A8041500)

Material 材質	Treatment 処理	Approved	Checked	Checked	Drawn	Scale	Title		Year-Month-Day	Size
		'11.07.28	'11.07.28	'11.07.28		1:1 (NTS)	TCG121SVLPAAFA	KYOCERA	'11.07.22	1
Quantity 製作数	Description; 備考 RoHS	朝倉	今村	圓福	Rahadian		Outline Dimensions		Drawing No. 121A8048400	1/2

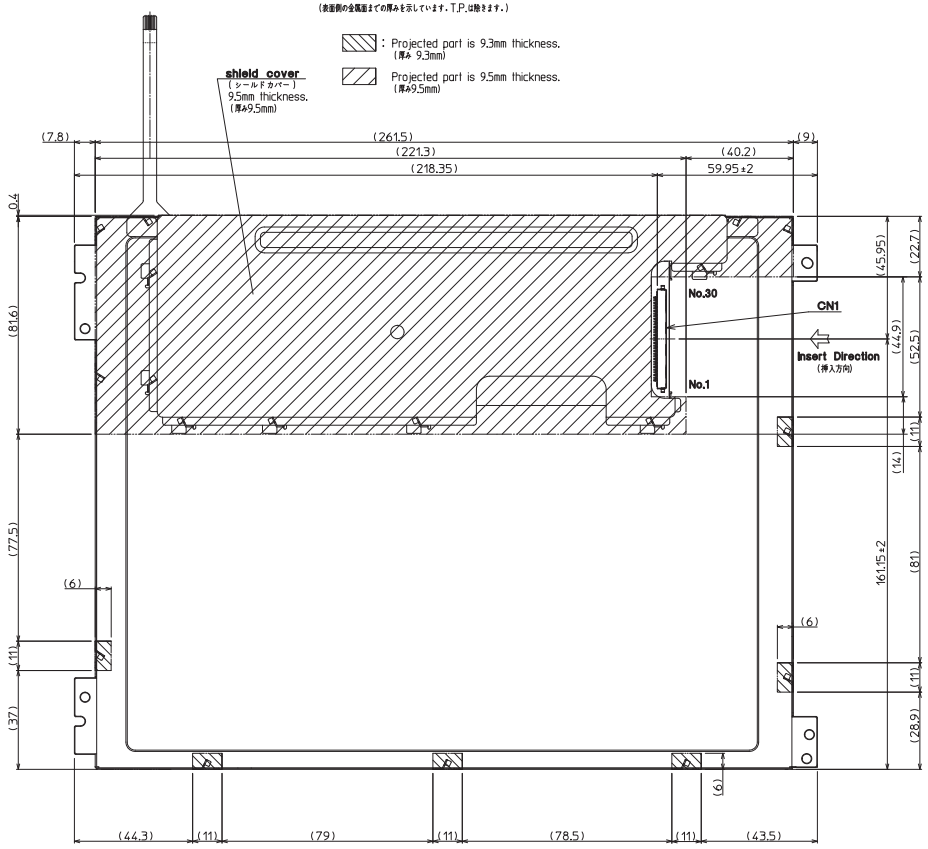
No	Description	Drawn	Checked	Checked	Approved

※ The thickness to a metallic side of the surface is indicated. (T.P. is excluded.)
（表面側の金属面までの厚みを示しています。T.P.は除きます。）

: Projected part is 9.3mm thickness.
（厚み 9.3mm）

Projected part is 9.5mm thickness.
（厚み9.5mm）

shield cover
（シールドカバー）
9.5mm thickness.
（厚み9.5mm）



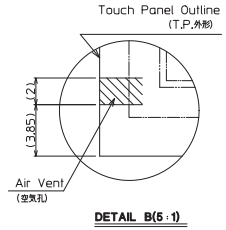
Note. (注記)
1. Tolerance without indication : ±0.5
（指示無き公差）

Material 材質	Treatment 処理	Approved	Checked	Checked	Drawn	Scale	Title		Year-Month-Day	Size
		'11.07.28	'11.07.28	'11.07.28		1:1	TCG121SVLPAAFA	KYOCERA	'11.07.22	1
Quantity 製作数	Description; 備考 RoHS	朝倉	今村	圓福	Rahadian		Outline Dimensions	Drawing No. 121A8048400		2/2

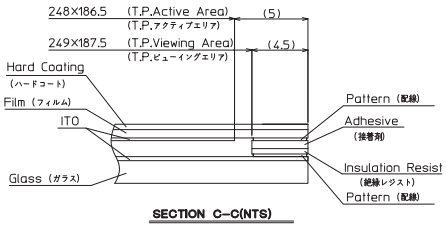
No	Description	Drawn	Checked	Checked	Approved

Note (注記)

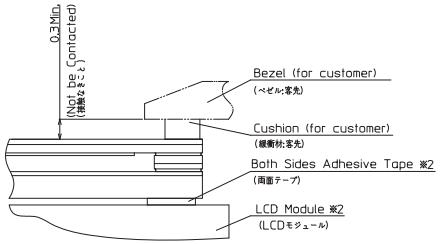
	Name(名称)	Explanation(説明)
1	T.P.	Touch panel (タッチパネル)
2	T.P. Active Area (T.P.アクティブエリア)	Operating area of touch panel (タッチパネルの動作範囲)
3	T.P. Viewing Area (T.P.ビューイングエリア)	Warranty area of touch panel's appearance (タッチパネルの外観(傷・異物等)保証範囲)
		By giving pressure between the active area and the viewing area of the touch panel, there is a possibility that the touch panel will operate. (タッチパネルアクティブエリアとタッチパネルビューイングエリア間は荷重をかけた場合は、タッチパネルが動作する可能性があります。)



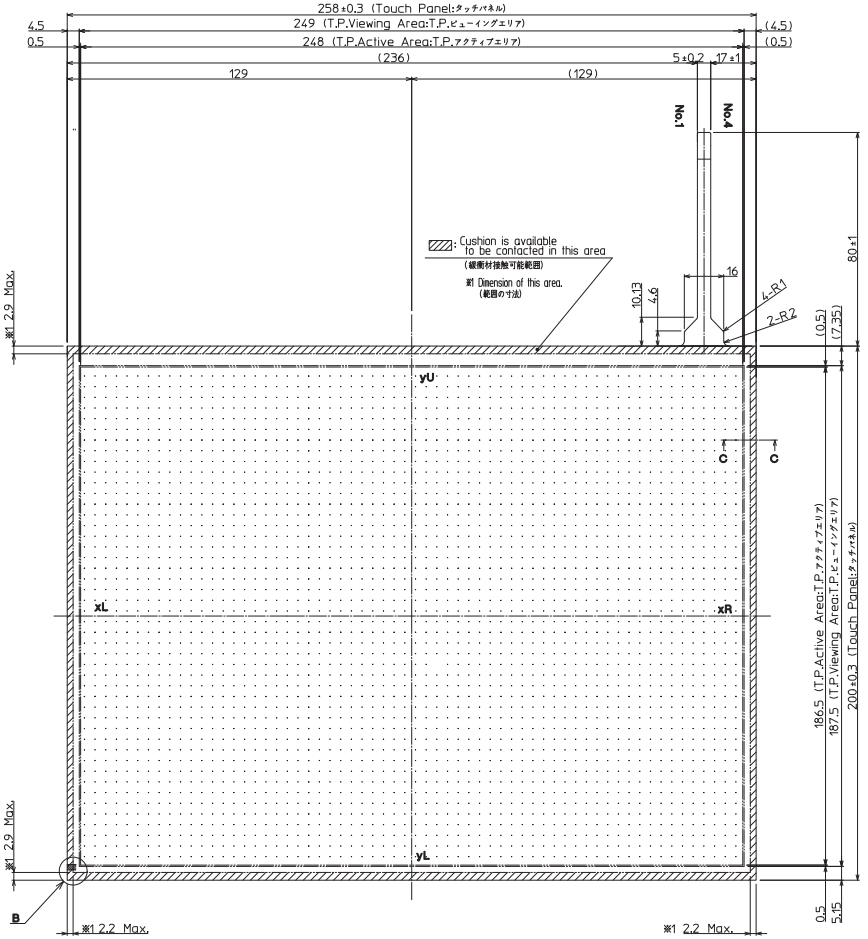
DETAIL B(5:1)

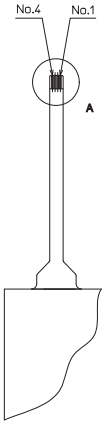


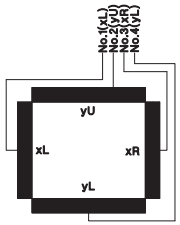
SECTION C–C(NTS)



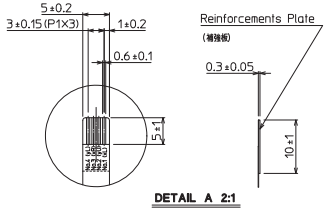
(NTS)







Touch Panel Pin-assign
(Pin-assign from Touch side)
(タッチパネル ピンアサイン、
タッチ面側からのピンアサイン)



DETAIL A 2:1

Precaution in use of touch panel.
(タッチパネル使用上の注意事項)

※2 In case of assemble to the LCD.
(LCDに取りつける場合)

1.Fix touch panel at LCD module and the rear side of touch panel.
(タッチパネルの固定はLCDモジュール側とタッチパネル裏面とで行なうこと。)

2.Must maintain a gap between inside of bezel and touch panel to avoid malfunction or electrode damage of touch panel.
(ベゼル内側とタッチパネルの接触厳禁。誤動作や電極破損の原因となります。)

3.Tolerance without indication : ±0.5
(指示無き公差)

Precaution in use of touch panel.
(タッチパネル使用上の注意事項)

There is vent channel to equalize air pressure between the inner space of the touch panel and the atmosphere.

Please make sure it is not blocked by your housing and mounting method.
(タッチパネルの中には内圧と外圧を均一にするため通気孔を設けています。
取り付け時にこの通気孔を塞がないようにしてください。)

Material 材質	Treatment 処理	Approved 11.01.17 東郷	Checked	Checked 11.01.17 今村	Drawn 圓福	Scale 1:1(5:1,2:1,NTS)	Title P2012000 T.P. Outline Dimensions		KYOCERA	Year-Month-Day 11.01.14	Size 1
Quantity 製作数	Description; 備考 RoHS								Drawing No. 121A8041500		

Spec No.	TQ3C-8EAF0-E2YAC20-01
Date	October 29, 2014

KYOCERA INSPECTION STANDARD

TYPE : TCG121SVLPAAFA-AA20

KYOCERA DISPLAY CORPORATION

Original Issue Date	Designed by : Engineering dept.			Confirmed by : QA dept.	
	Prepared	Checked	Approved	Checked	Approved
July 4, 2011	K. Tanimura	Y. Yamazaki	W. Yano	O. Sato	I. Hamada

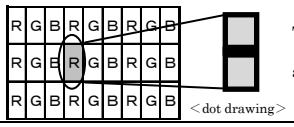
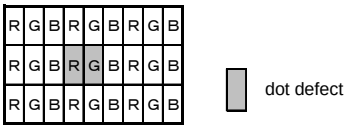
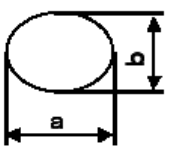
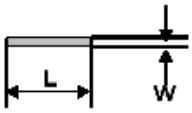
Revision record

Date	Designed by : Engineering dept.			Confirmed by : QA dept.	
	Prepared	Checked	Approved	Checked	Approved
October 29, 2014	K. Tanimura	Y. Yamazaki	W. Yano	O. Sato	I. Hamano

Rev.No.	Date	Page	Descriptions
01	Oct 29,2014	—	change KYOCERA CORPORATION LCD DIVISION →KYOCERA DISPLAY CORPORATION
		1	change “Definition of inspection item” Bright dot defect

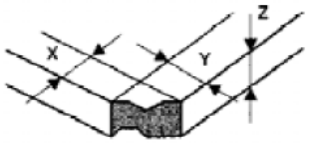
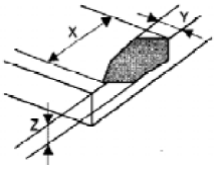
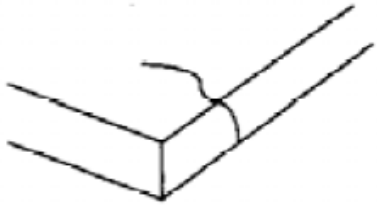
Visuals specification

1) Note

<table>
<tr><th></th><th colspan="3">Note</th></tr>
<tr><td>General</td><td colspan="3">1. Customer identified anomalies not defined within this inspection standard shall be reviewed by Kyocera, and an additional standard shall be determined by mutual consent.
2. This inspection standard about the image quality shall be applied to any defect within the effective viewing area and shall not be applicable to outside of the area.
3. Inspection conditions
Luminance : 500 Lux min.
Inspection distance : 300 mm.
Temperature : 25 ± 5℃
Direction : Directly above</td></tr>
<tr><td rowspan="7">Definition of inspection item</td><td rowspan="4">Dot defect</td><td>Bright dot defect</td><td>The dot is constantly “on” when power applied to the LCD, even when all “Black” data sent to the screen.
Inspection tool: 5% Transparency neutral density filter.
Count dot: If the dot is visible through the filter.
Don’t count dot: If the dot is not visible through the filter.
 
There is an electrode in the middle of the dot and one dot is shown in the left drawing.
＜dot drawing＞</td></tr>
<tr><td>Black dot defect</td><td>The dot is constantly “off” when power applied to the LCD, even when all “White” data sent to the screen.
Similar size compared to bright dot.</td></tr>
<tr><td>White dot (Circular/foreign particle)</td><td>Pixel works electrically, however, circular/foreign particle makes dot appear to be “on” even when all “Black” data is sent to the screen.</td></tr>
<tr><td>Adjacent dot</td><td>Adjacent dot defect is defined as two or more bright dot defects or black dot defects.
 
dot defect</td></tr>
<tr><td rowspan="2">External inspection</td><td>Bubble, Scratch, Foreign particle (Polarizer, Cell, Backlight)</td><td>Visible operating (all pixels “Black” or “White”) and non operating.</td></tr>
<tr><td>Appearance inspection</td><td>Does not satisfy the value at the spec.</td></tr>
<tr><td>Others</td><td>CFL wires</td><td>Damaged to the CFL wires, connector, pin, functional failure or appearance failure.</td></tr>
<tr><td>Definition of size</td><td colspan="2">Definition of circle size
 
d =(a + b)/2
Definition of linear size
  </td></tr>
</table>

2) Standard

<table>
<tr><th colspan="2">Classification</th><th colspan="2">Inspection item</th><th>Judgement standard</th></tr>
<tr><td rowspan="6">Defect (in LCD glass)</td><td rowspan="5">Dot defect</td><td colspan="2">Bright dot defect</td><td>Acceptable number : 4
Bright dot spacing : 5 mm or more</td></tr>
<tr><td colspan="2">Black dot defect</td><td>Acceptable number : 5
Black dot spacing : 5 mm or more</td></tr>
<tr><td rowspan="2">2 dot join</td><td>Bright dot defect</td><td>Acceptable number : 2</td></tr>
<tr><td>Black dot defect</td><td>Acceptable number : 3</td></tr>
<tr><td colspan="2">3 or more dots join</td><td>Acceptable number : 0</td></tr>
<tr><td colspan="2">Total dot defects</td><td>Acceptable number : 5 Max</td></tr>
<tr><td>Others</td><td colspan="2">White dot, Dark dot (Circle)</td><td>
<table>
<tr><th>Size (mm)</th><th>Acceptable number</th></tr>
<tr><td>d ≦ 0.2</td><td>(Neglected)</td></tr>
<tr><td>0.2 ＜ d ≦ 0.4</td><td>5</td></tr>
<tr><td>0.4 ＜ d ≦ 0.5</td><td>3</td></tr>
<tr><td>0.5 ＜ d</td><td>0</td></tr>
</table>
</td></tr>
<tr><td rowspan="4">External inspection (Defect on Polarizer or between Polarizer and LCD glass)</td><td colspan="2">Polarizer (Scratch)</td><td>
<table>
<tr><th>Width (mm)</th><th>Length (mm)</th><th>Acceptable number</th></tr>
<tr><td>W ≦ 0.1</td><td>－</td><td>(Neglected)</td></tr>
<tr><td rowspan="2">0.1 ＜ W ≦ 0.3</td><td>L ≦ 5.0</td><td>(Neglected)</td></tr>
<tr><td>5.0 ＜ L</td><td>0</td></tr>
<tr><td>0.3 ＜ W</td><td>－</td><td>0</td></tr>
</table>
</td></tr>
<tr><td colspan="2">Polarizer (Bubble)</td><td>
<table>
<tr><th>Size (mm)</th><th>Acceptable number</th></tr>
<tr><td>d ≦ 0.2</td><td>(Neglected)</td></tr>
<tr><td>0.2 ＜ d ≦ 0.3</td><td>5</td></tr>
<tr><td>0.3 ＜ d ≦ 0.5</td><td>3</td></tr>
<tr><td>0.5 ＜ d</td><td>0</td></tr>
</table>
</td></tr>
<tr><td colspan="2">Foreign particle (Circular shape)</td><td>
<table>
<tr><th>Size (mm)</th><th>Acceptable number</th></tr>
<tr><td>d ≦ 0.2</td><td>(Neglected)</td></tr>
<tr><td>0.2 ＜ d ≦ 0.4</td><td>5</td></tr>
<tr><td>0.4 ＜ d ≦ 0.5</td><td>3</td></tr>
<tr><td>0.5 ＜ d</td><td>0</td></tr>
</table>
</td></tr>
<tr><td colspan="2">Foreign particle (Linear shape)
Scratch</td><td>
<table>
<tr><th>Width (mm)</th><th>Length (mm)</th><th>Acceptable number</th></tr>
<tr><td>W ≦ 0.03</td><td>－</td><td>(Neglected)</td></tr>
<tr><td rowspan="3">0.03 ＜ W ≦ 0.1</td><td>L ≦ 2.0</td><td>(Neglected)</td></tr>
<tr><td>2.0 ＜ L ≦ 4.0</td><td>3</td></tr>
<tr><td>4.0 ＜ L</td><td>0</td></tr>
<tr><td>0.1 ＜ W</td><td>－</td><td>(According to circular shape)</td></tr>
</table>
</td></tr>
</table>

<table>
<tr><th>Inspection item</th><th>Judgement standard</th></tr>
<tr><td>Scratch,
Foreign particle
(Touch screen portion)</td><td>(W = Width, L = Length, D = Diameter = (major axis＋minor axis)/ 2)
<table>
<tr><th>Item</th><th>Width(mm)</th><th>Length(mm)</th><th>Acceptable number</th></tr>
<tr><td rowspan="4">Scratch</td><td>W ≦ 0.03</td><td>L ≦ 20</td><td>Neglected</td></tr>
<tr><td>0.03 ＜ W ≦ 0.05</td><td>L ≦ 10</td><td>2pcs within φ20mm</td></tr>
<tr><td>0.05 ＜ W ≦ 0.08</td><td>L ≦ 6</td><td>2pcs within φ20mm</td></tr>
<tr><td>0.08 ＜ W ≦ 0.1</td><td>L ≦ 4</td><td>1pcs within φ30mm</td></tr>
<tr><td rowspan="2">Foreign
(line like)</td><td>W ≦ 0.05</td><td>Neglected</td><td>Neglected</td></tr>
<tr><td>0.05 ＜ W ≦ 0.1</td><td>L ≦ 5</td><td>2pcs within φ30mm</td></tr>
<tr><td rowspan="2">Foreign
(circle like)</td><td colspan="2">D ≦ 0.2</td><td>Neglected</td></tr>
<tr><td colspan="2">0.2 ＜ D ≦ 0.3</td><td>2pcs within φ30mm</td></tr>
</table>
Above are applied to the visible area.
Unless there are foreign particle and damage affected seriously to the electrical performance out of the active area, we approve of this product.</td></tr>
<tr><td>Glass crack
(Touch screen portion)</td><td>
<table>
<tr><th>Item</th><th colspan="3">Size (mm)</th><th>Acceptable number</th></tr>
<tr><td>Conner crack</td><td rowspan="3">  </td><td>X</td><td>≦3</td><td rowspan="3">2 pcs
/panel</td></tr>
<tr><td></td><td>Y</td><td>≦3</td></tr>
<tr><td></td><td>Z</td><td>＜t</td></tr>
<tr><td>Crack in other area than in corner</td><td rowspan="3">  </td><td>X</td><td>≦5</td><td rowspan="3">2 pcs
/side</td></tr>
<tr><td></td><td>Y</td><td>≦1.5</td></tr>
<tr><td></td><td>Z</td><td>＜t</td></tr>
<tr><td>Progressive crack</td><td colspan="3">  </td><td>0 pcs
(NG even 1pcs)</td></tr>
</table>
</td></tr>
</table>